

万凱科技有限公司

Great Mega Technology Limited

深圳市辉达利模具科技有限公司

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万凯科技有限公司

Great Mega Technology Limited

中国工厂

China Factory

深圳市辉达利模具科技有限公司

香港办公室

Hong Kong Office

越南工厂

Vietnam

万凯塑胶模具责任有限公司

公司主要业务

PRIMARY SERVICE



出口类模具

Export-oriented molds



双色模具

Dual-color molds



机械牙箱模具

Mechanical gearbox molds



公仔类模具

Figurine molds



积木模具

Building blocks molds

中国工厂 China Factory



深圳市辉达利模具科技有限公司
No. 32, Niuminling New Village Sifangpu Community, Pingdi Street, Longgang District, Shenzhen

2000 YR
成立时间
FOUNDED YEAR

5,000 m²
工厂面积
SITE AREA

120 FTE
中国员工数
CN EMPLOYEES

250-300 set
月产能
MONTHLY CAPACITY

更规范 更专业 更认真 更强大

专注于塑胶玩具模具的制作领域。

Core business focus has been on the manufacturing of plastic toy molds.

发展历程
Evolution and Growth

2000
万凯科技有限公司创立
Founding of Great Mega Technology Limited

2013
获得孩之宝Hasbro的IP全球安全认可
IP Global Security recognition from Hasbro

2023
深圳工厂搬迁到新厂区
Upgrade the Shenzhen Factory to a New Facility

2024
越南工厂应运而生
Successful launch of the Vietnam factory

2025
越南工厂获得Hasbro IP、MOOSE的认可
Vietnam factory has been recognized by Hasbro IP, MOOSE

2026
越南全新模厂
A new mold factory has been opened in Vietnam

战略合作伙伴
STRATEGIC PARTNER

Dream International Limited

First union since 1989

GFT集团

FORWARD WINSOME INDUSTRIES LIMITED

永和实业有限公司

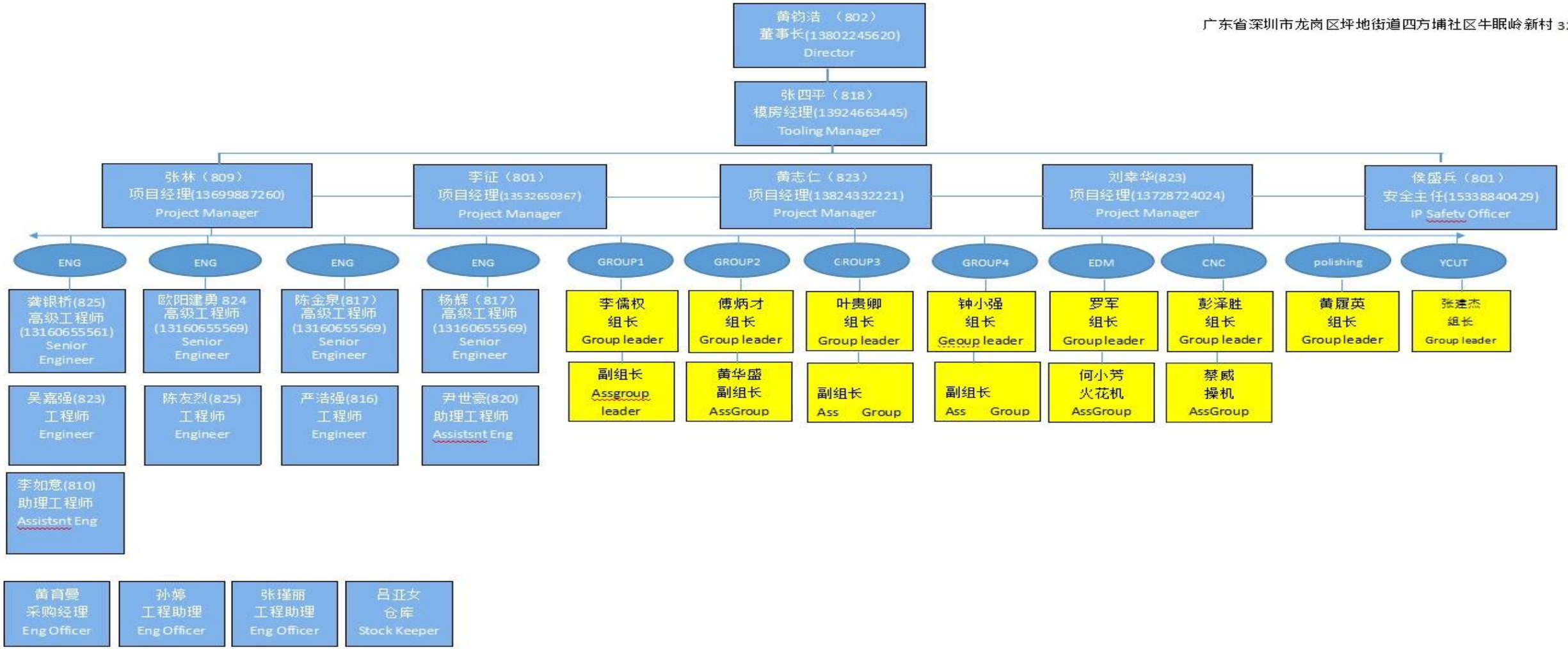
佛冈县万兴电子塑胶制品玩具有限公司

KAM HUNG INDUSTRIES (HOLDINGS) LTD.
金鴻實業(集團)有限公司

中国工厂组织架构
Organizational Structure of the China Factory

万凯科技有限公司 Great Mega Technology Limited
深圳市辉达利模具科技有公司 Fita Plastic Moulding Factory

Version:A
Data:2025-9
TEL:0755-28286269
广东省深圳市龙岗区坪地街道四方埔社区牛眠岭新村 32 号



中国工厂人员配置 Staffing in China

管理人员 Management	**工程设计人员** Engineering Design	CNC**设计人员** CNC Design	**模具跟进人员** Mold Tracking	**试模人员** Prototype Mold Operators
4	15	6	6	6
			合计：	37

制模1组 Mold Manufacturing Team 1	**制模2组** Mold Manufacturing Team 2	**制模3组** Mold Manufacturing Team 3	**制模4组** Mold Manufacturing Team 4	**修模组** Mold Maintenance Team	CNC**组** CNC Group	EDM**组** EDM Group	YCUT**组** YCUT Group	**省模组** Mold Optimization Team
10	10	12	12	10	9	9	5	6
							合计：	83
							总计：	**120**

中国工厂主要设备 China Factory Key Equipment

设备名称 equipment	数量 Qty
北京精雕机JDLVM550 Beijing Jingdiao CNC Engraving Machine	**12**
高速CNC精雕机(24000转) High Speed precision CNC machine	**12**
钢料CNC加工中心 CNC machine for Steel	**5**
高速CNC加工中心 High speed CNC machine	**5**
中走丝线切割机 Wire-CUT machine	**14**
CNC数控放电打孔机 CNC EDM Hole Drilling Machine	2
放电打孔机 Discharge hole punch	1
EDM 镜面火花机 Electrical mirror spark machine	**14**

设备名称 equipment	数量 Qty
普通 EDM 火花机 BEST Electrical discharge machine	**6**
制模铣床 Milling machine	25
“KENT”大磨床 Grinding machine	1
手摇磨床 Grinding machine	7
氩焊接机 Argon welding machine	1
企头钻床 drill machine	4
雄达雕刻机 engraving machine	5
喷沙机 Sandblasting machine	1

设备名称 equipment	数量 Qty
车床 lathe machine	1
绘图电脑 Computer	23
信怡二点五次元测数仪 Easson 2.5D Measure Machine	1
海克斯康三坐标测量仪 Hexagon Coordinate Measuring Machine	1
FreeForm Scanner	3
拍照式抄数机 Photo copy machine	1
光纤激光打标机	2
紫外激光打标机	1
电脑自动攻丝机	2
激光焊接机	1

试模注塑机 Injection machine	数量 Qty
仁兴注塑机 50T	1
海天注塑机 860T	2
海天注塑机 120T	2
海天注塑机 160T	1
奥克兰注塑机160T	2
仁兴注塑机 180T	1
亿利达注塑机 350T	1
仁兴注塑机 350T	1
伊之密高速机280T	1
Total:	**12**

中国工厂展示
Showcase of Chinese Manufacturing Facilities





工程部 Engineering Department

中国工厂展示
Showcase of Chinese Manufacturing Facilities

制模工厂 Mold Manufacturing



中国工厂展示
Showcase of Chinese Manufacturing Facilities

北京精雕加工中心



利用精雕技术雕刻花纹，省去EDM和省模工序，模具进度可提前3-6天

Using precision engraving technology to carve patterns eliminates the need for EDM and mold trimming processes, allowing the mold schedule to be advanced by 3 to 6 days.

中国工厂展示
Showcase of Chinese Manufacturing Facilities

CNC车间 Workshop



高速精雕







高速加工中心

中国工厂展示Showcase of Chinese Manufacturing









中国工厂展示Showcase of Chinese Manufacturing Facilities

注塑部
Injection



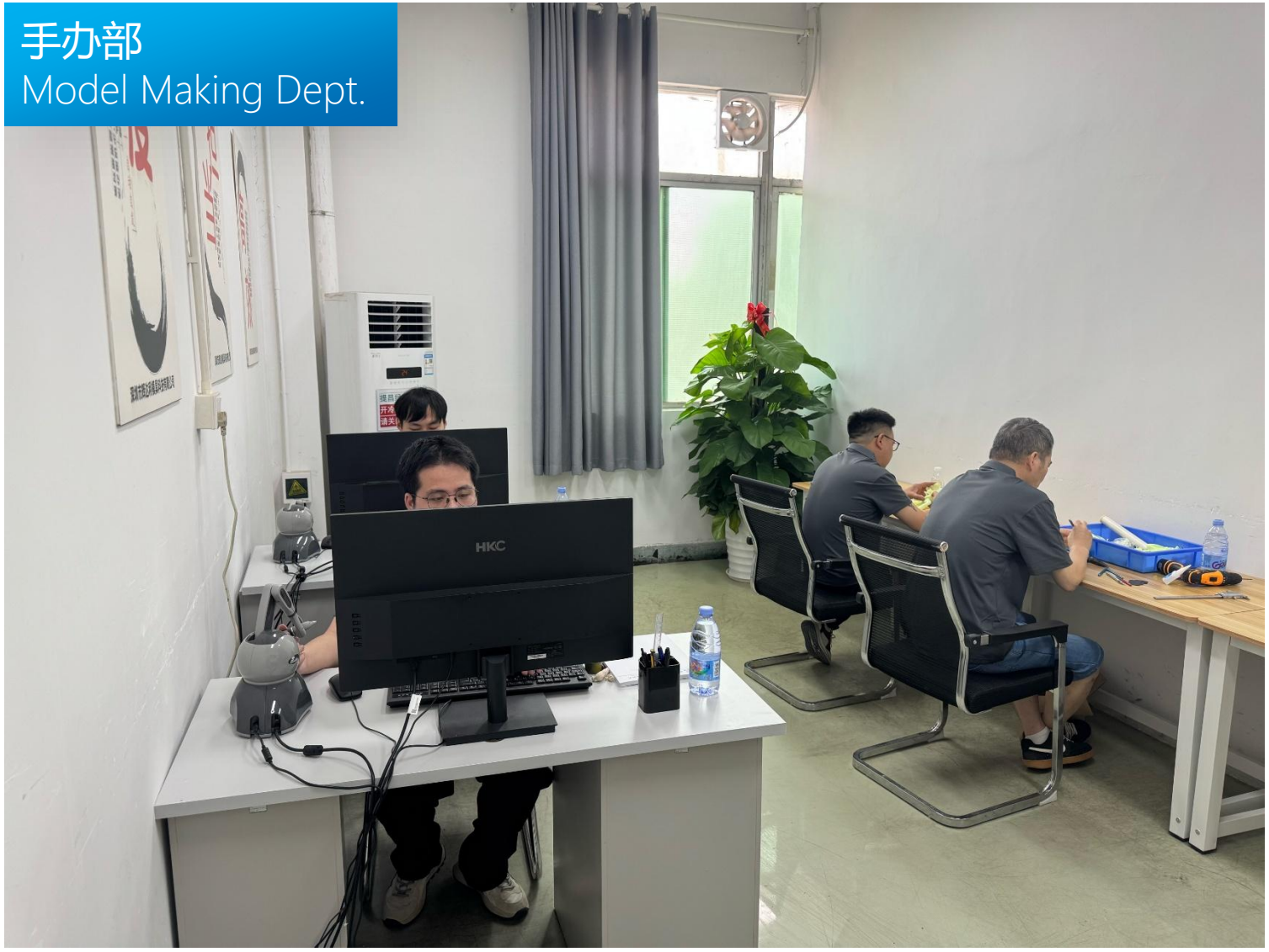
伊之密高速注塑机P280S5
High Speed Injection

伊之密P280S5是一款面向高速薄壁包装（如食品容器、医疗耗材）的伺服注塑机，主打高效率与高精度，最大注射速度达550mm/s，锁模力约280吨（S5系列通常指280t级）

Food, Medical Supplies

中国工厂展示Showcase of Chinese Manufacturing Facilities

手办部
Model Making Dept.







IP安全 Intellectual Property Security



品德为尊
Integrity First

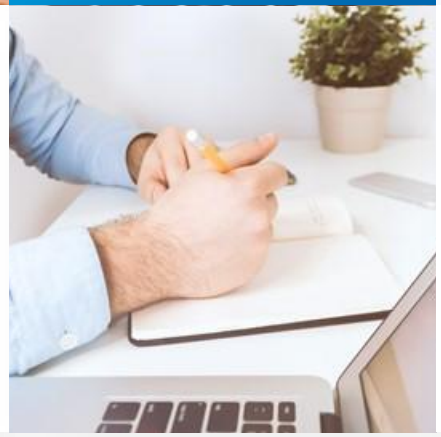


24-Hour CCTV



门禁保卫
Access Control

严格规范



能力为贵

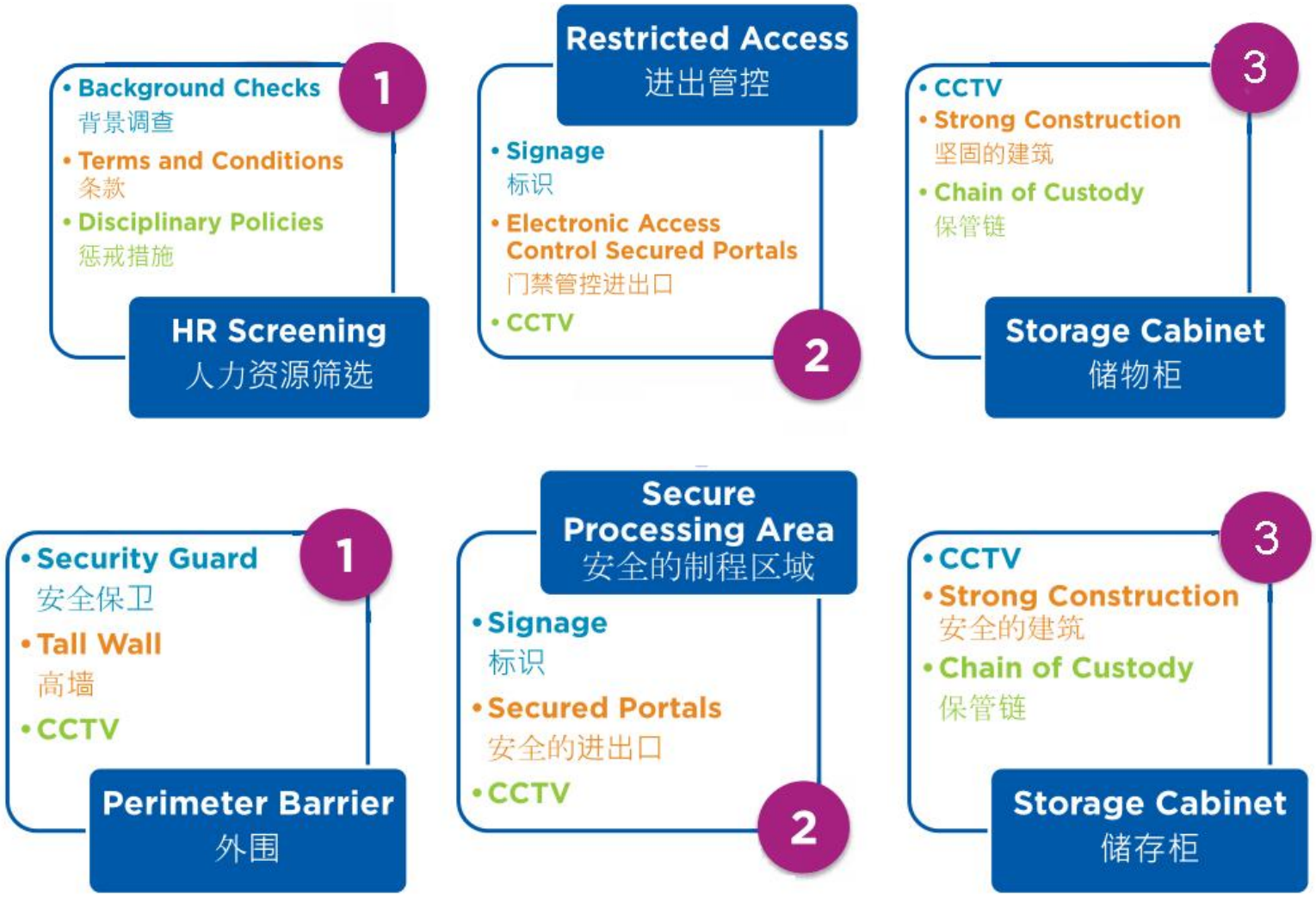


激光打码机
Laser Marking

行政管控
物理隔离



IP安全 Intellectual Property Security



你来什么图，我们都有办法
Full coverage of major drawing formats.



样办展示 Sample Showing

拼装系列 Assembly Robot

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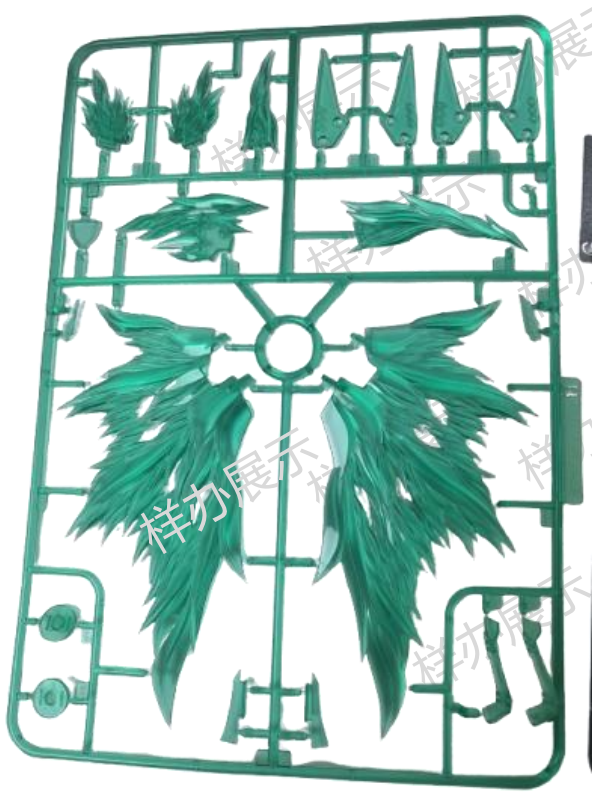

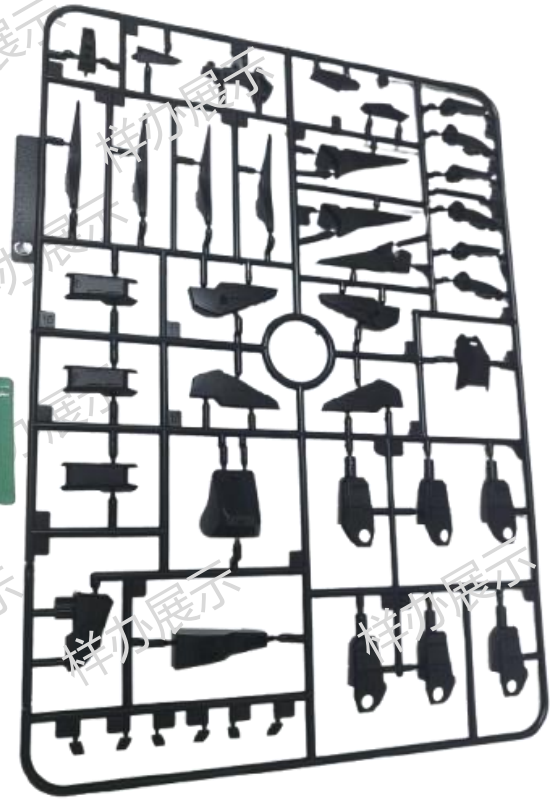





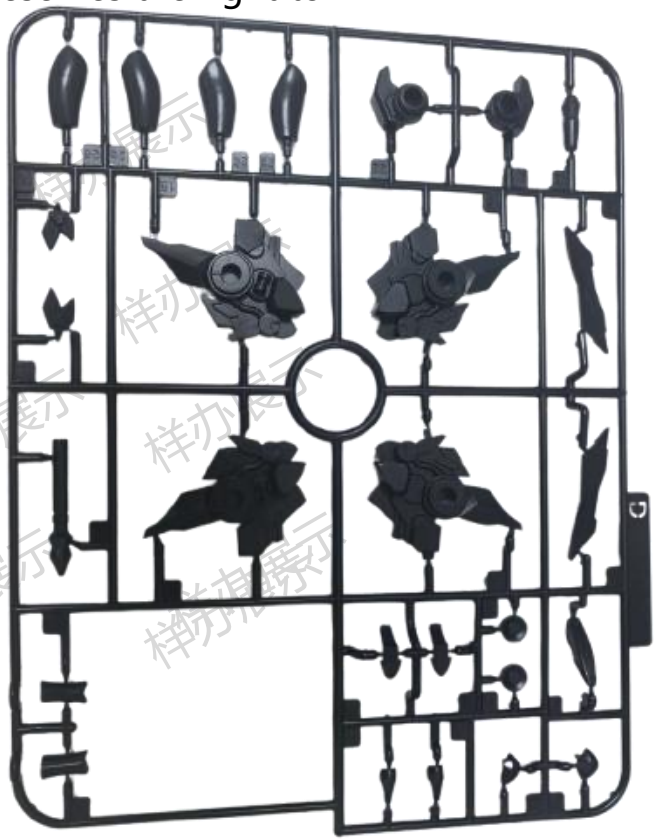

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拼装机器人系列 Assembly Robot

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积木系列 Building Blocks

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PVC公仔系列 Building Blocks

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PVC公仔系列 Building Blocks

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机械牙箱系列 Action Figures & Character

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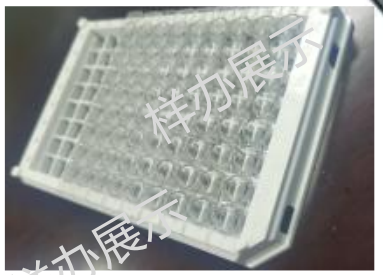



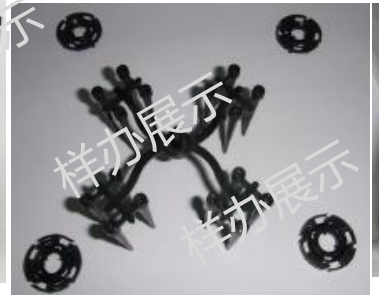

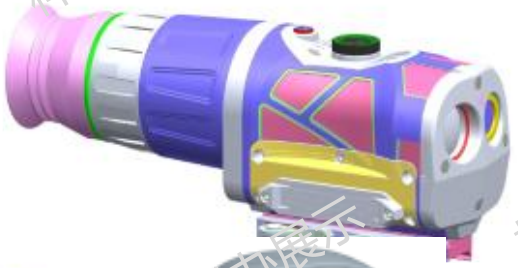







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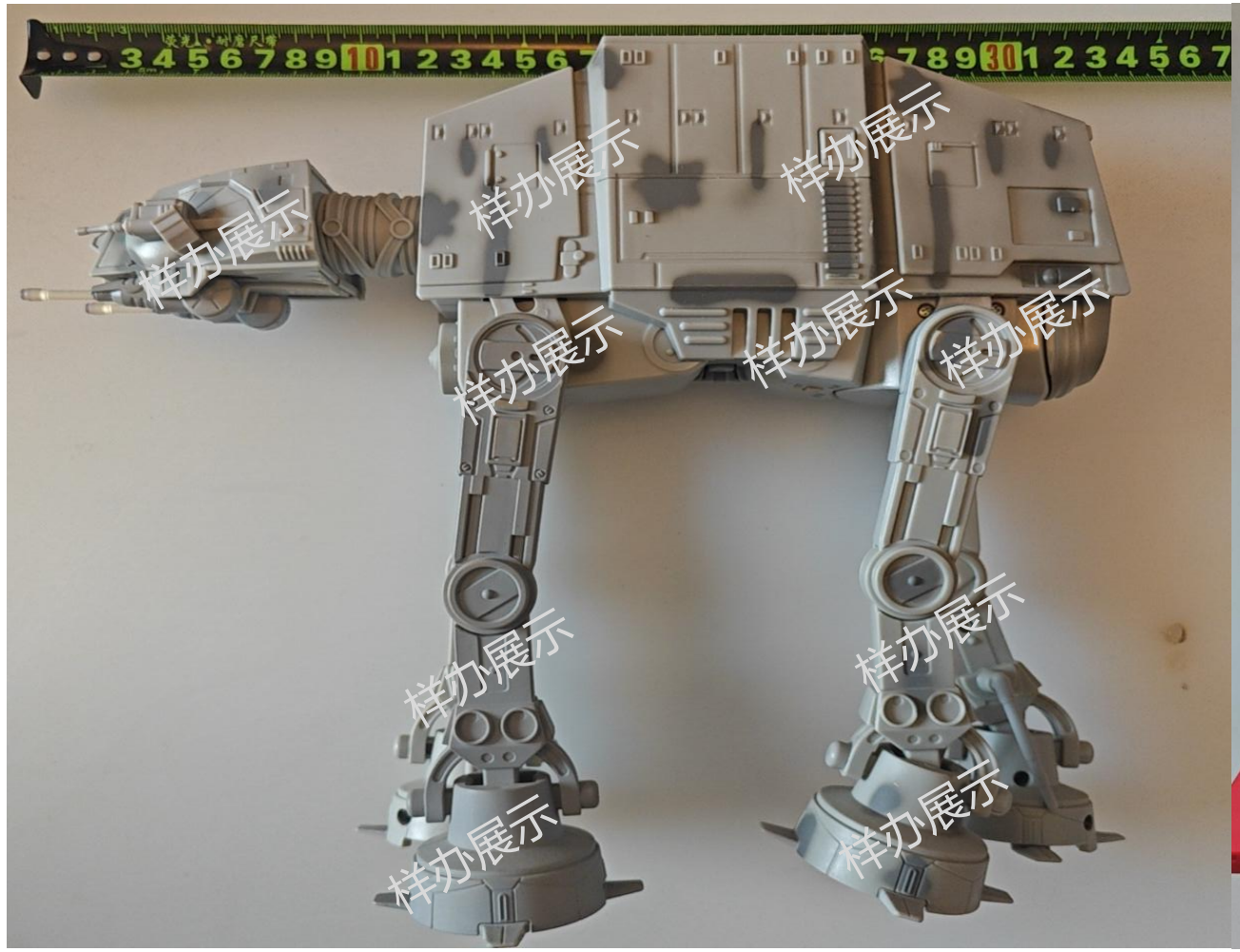



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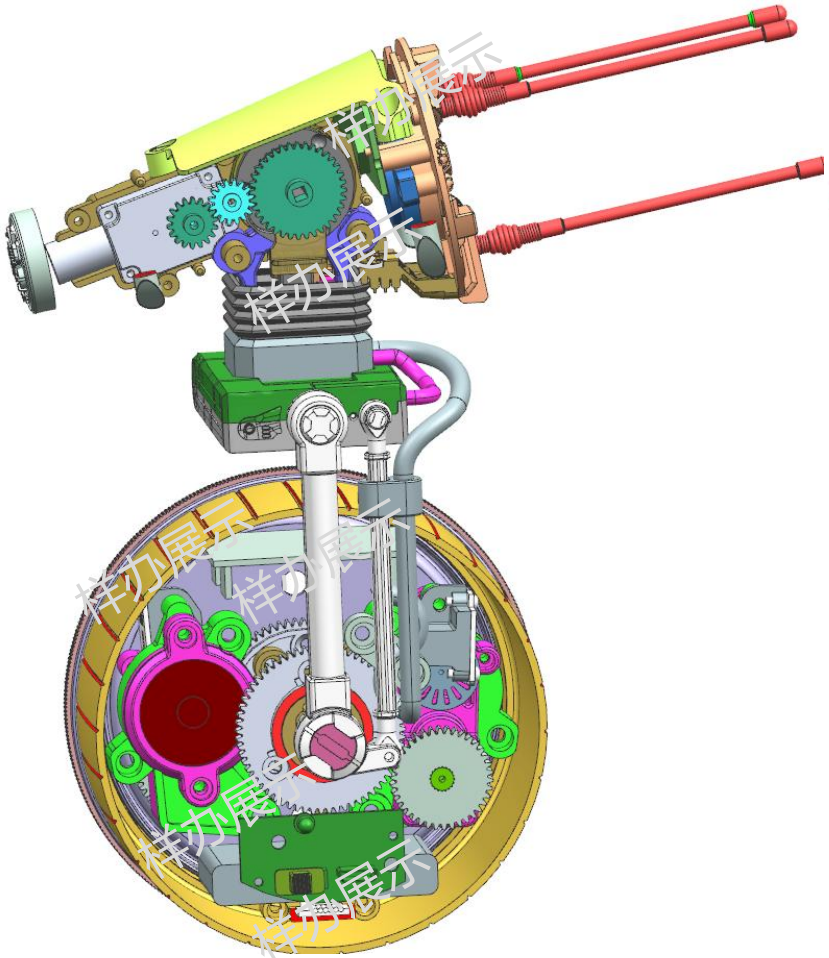

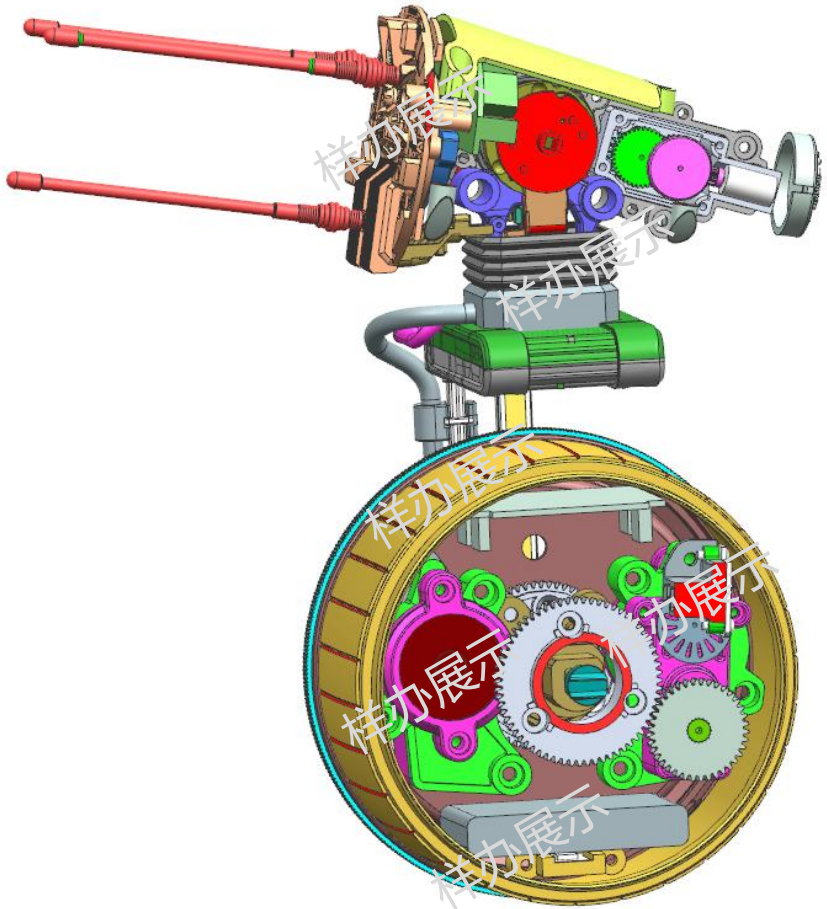

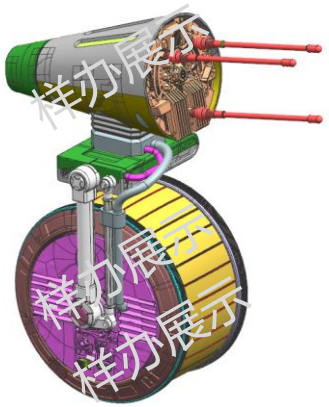

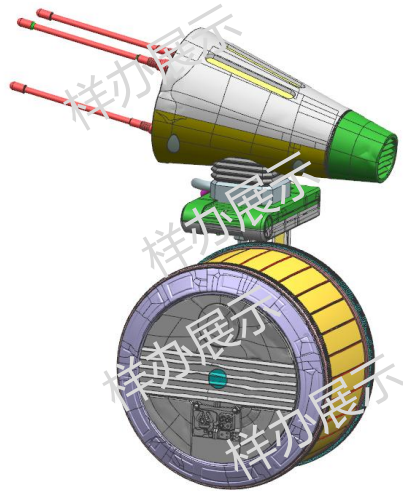

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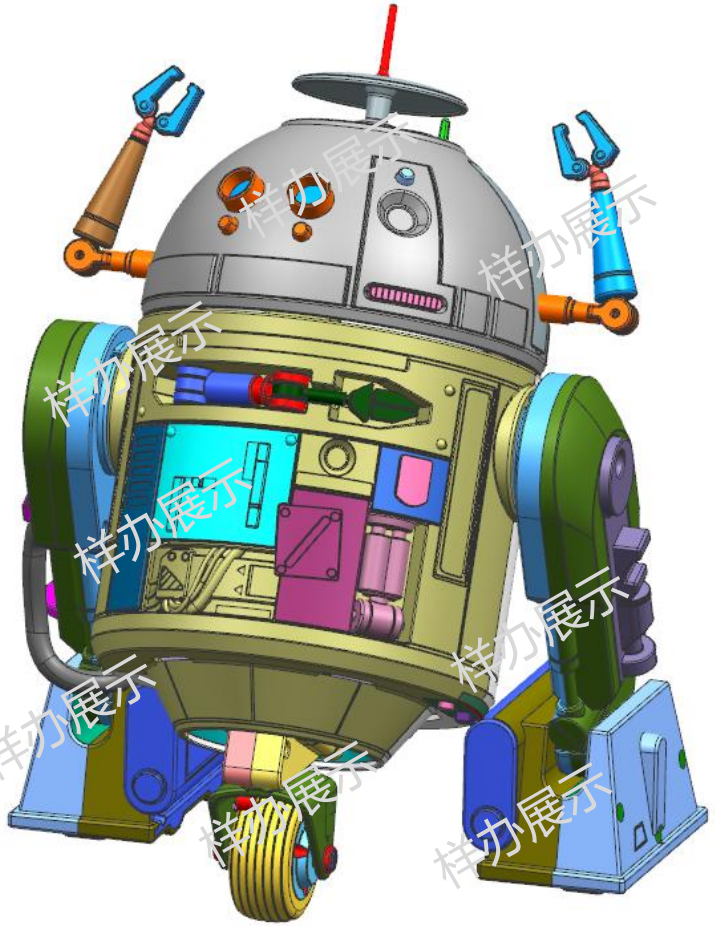

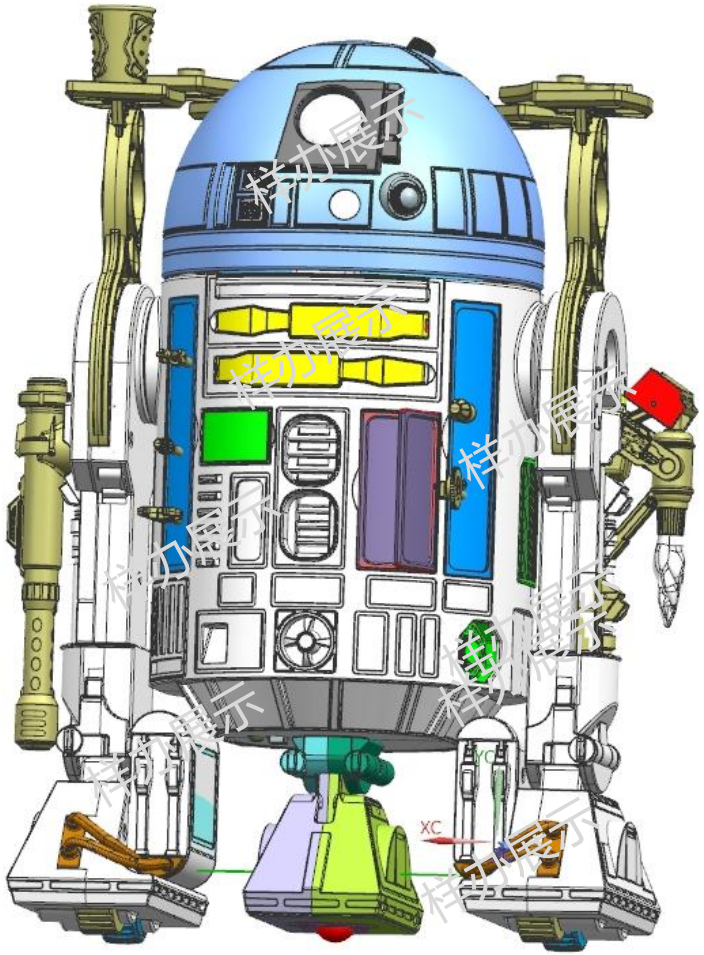

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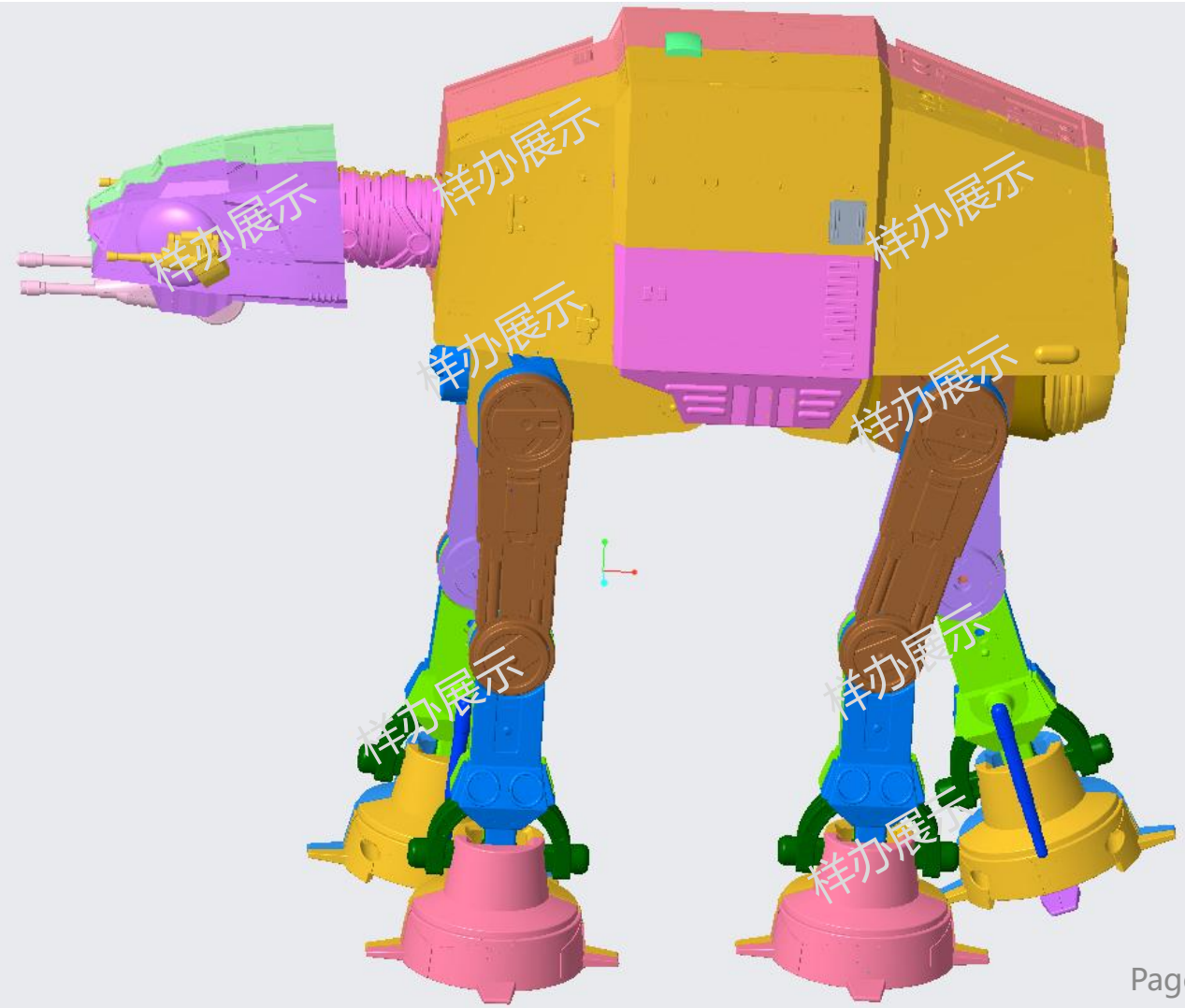

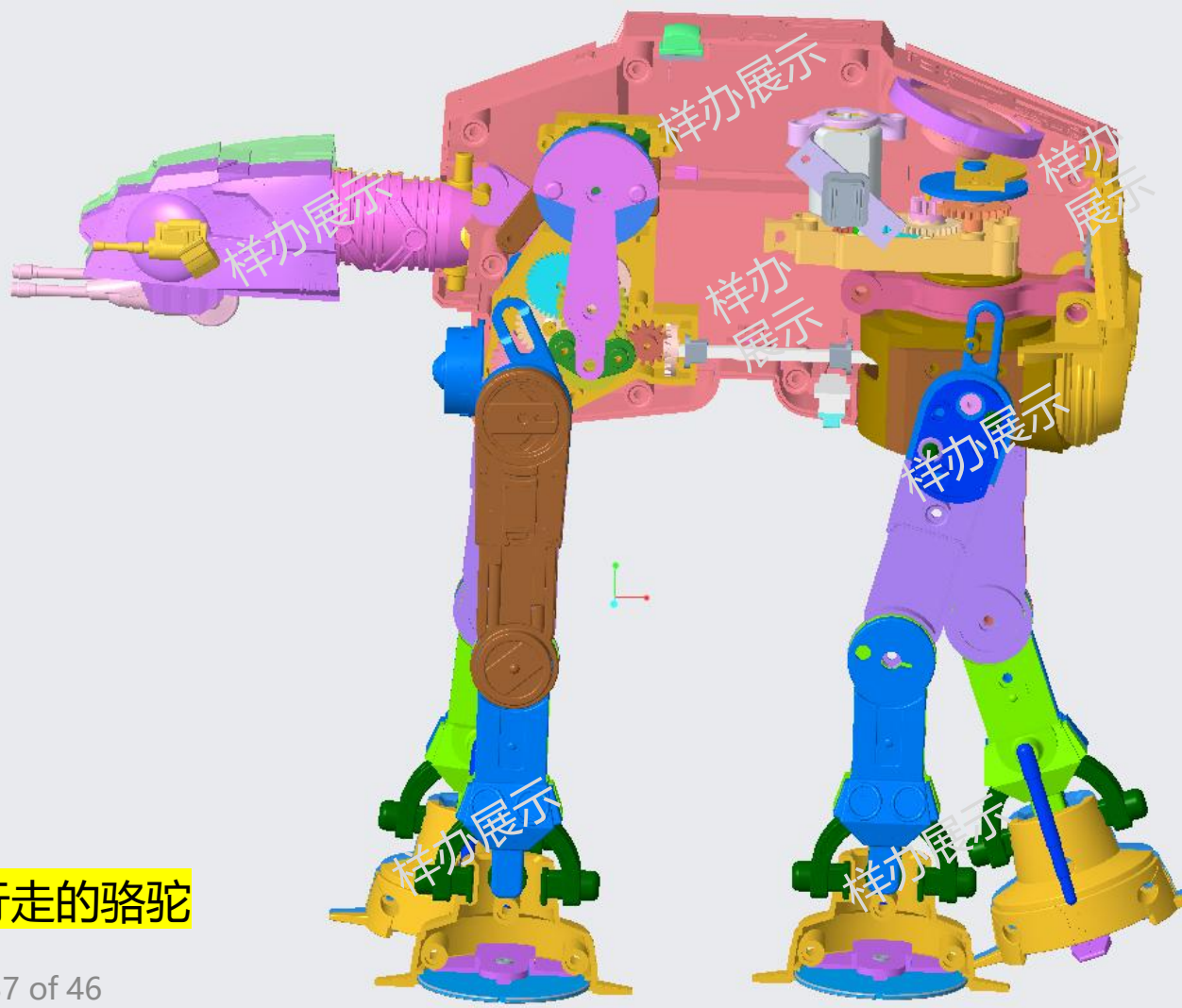

行走的骆驼

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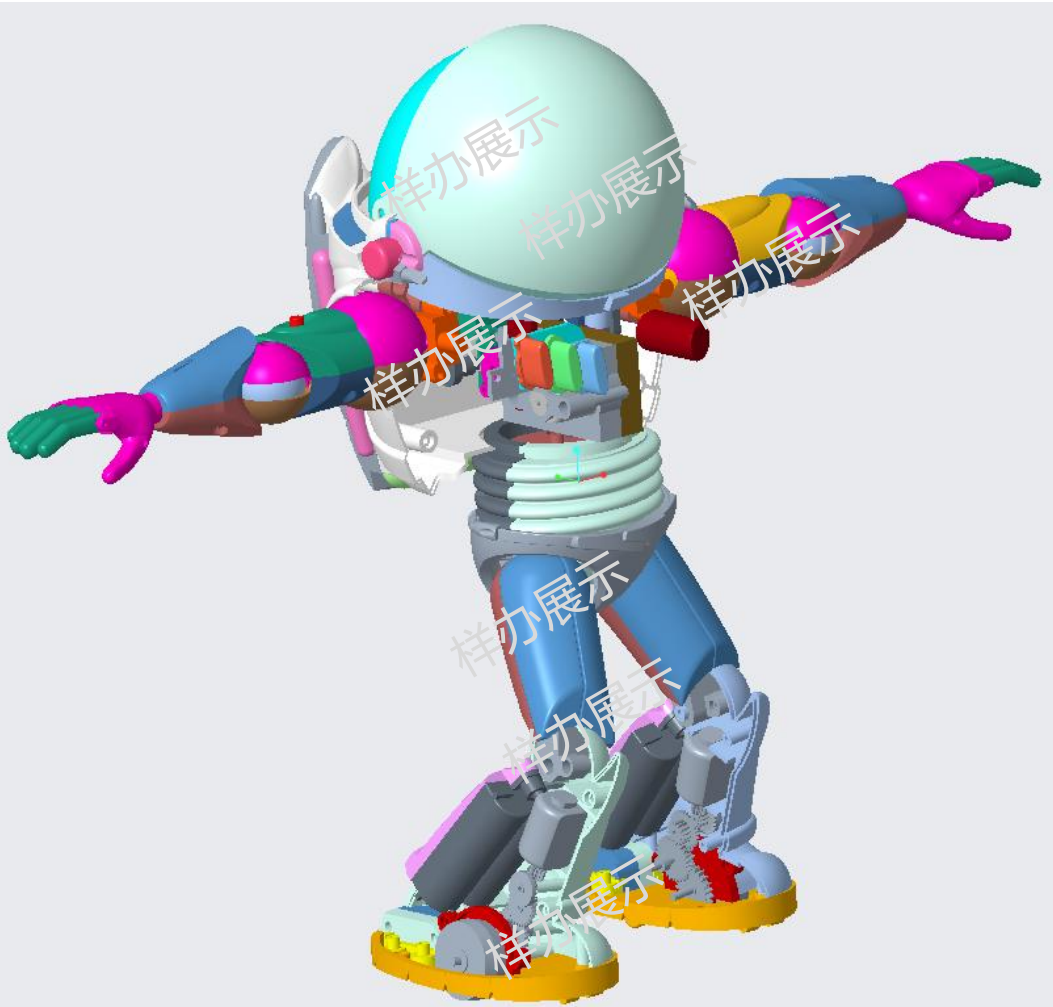
遥控的巴斯光年 RC Buzz Lightyear





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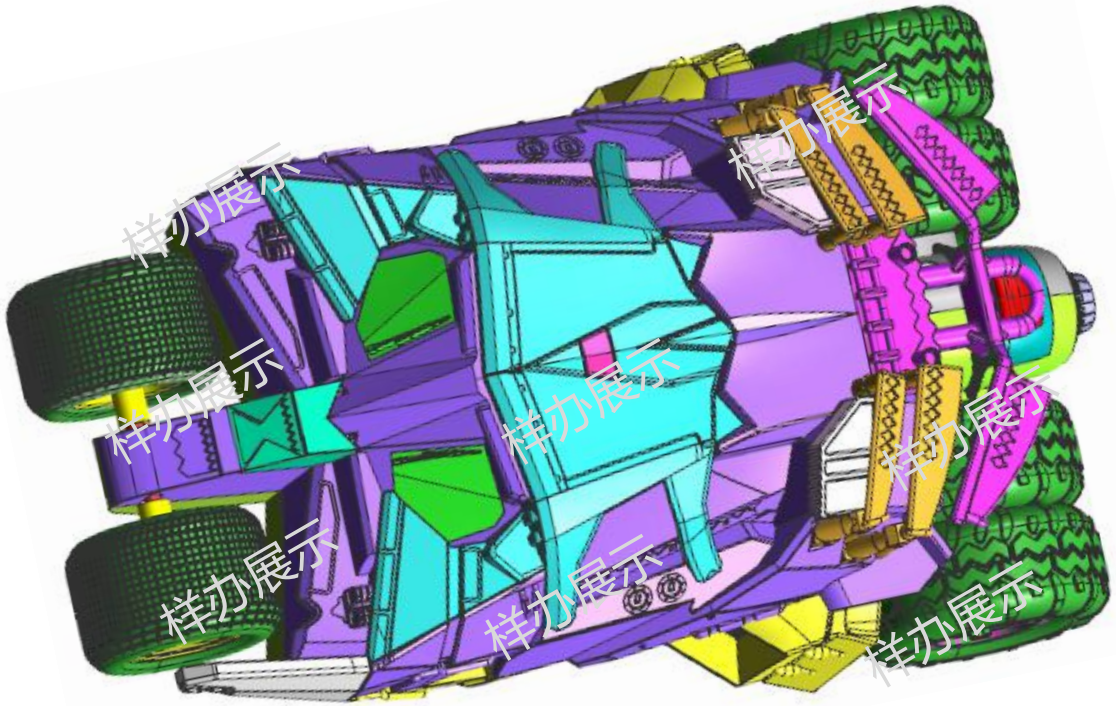
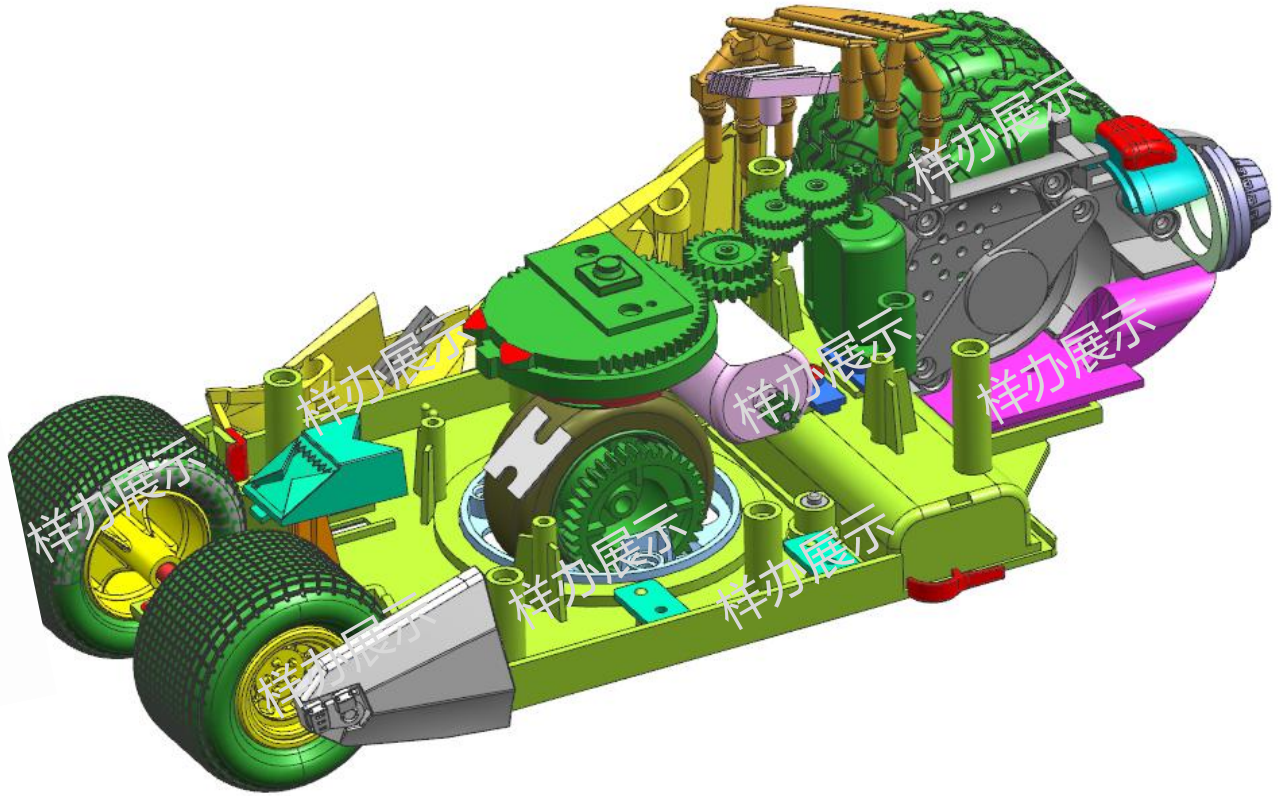
遥控蝙蝠车





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转动的魔方







样办展示 Sample Showing

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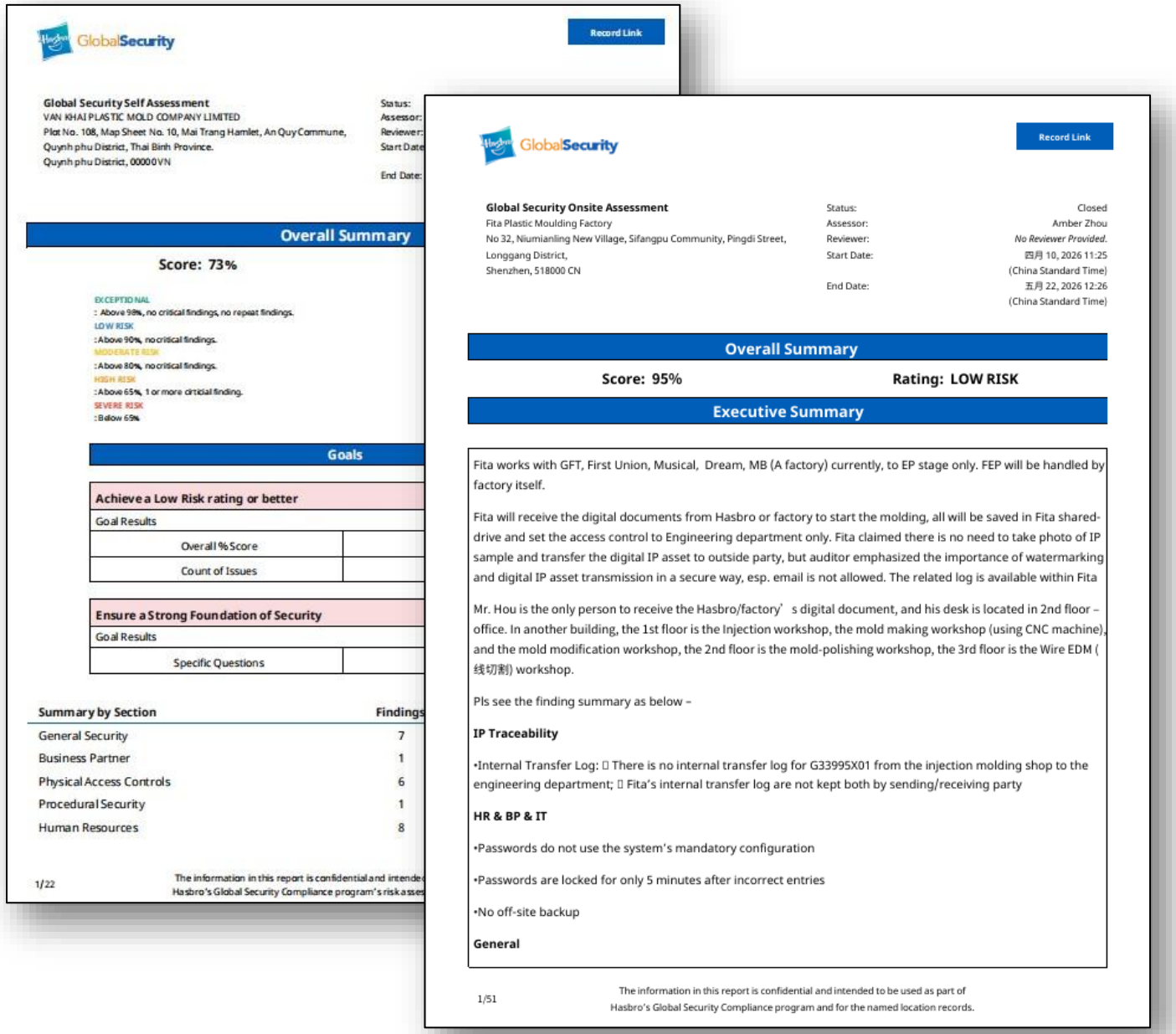
FAMA & HASBRO IP GLOBAL SECURITY



GlobalSecurity

Record Link

Global Security Self Assessment
VAN KHAI PLASTIC MOLD COMPANY LIMITED
Plot No. 108, Map Sheet No. 10, Mai Trang Hamlet, An Quy Commune,
Quynh phu District, Thai Binh Province.
Quynh phu District, 00000 VN

Status:
Assessor:
Reviewer:
Start Date:
End Date:

Overall Summary

Score: 73%

EXCEPTIONAL
: Above 98%, no critical findings, no repeat findings.
LOW RISK
: Above 90%, no critical findings.
MODERATE RISK
: Above 80%, no critical findings.
HIGH RISK
: Above 65%, 1 or more critical finding.
SEVERE RISK
: Below 65%

Goals

Achieve a Low Risk rating or better	
Goal Results	
Overall % Score	
Count of Issues	

Ensure a Strong Foundation of Security	
Goal Results	
Specific Questions	

Summary by Section	Findings
General Security	7
Business Partner	1
Physical Access Controls	6
Procedural Security	1
Human Resources	8

1/22

The information in this report is confidential and intended
Hasbro's Global Security Compliance program's risk asses

GlobalSecurity

Record Link

Global Security Onsite Assessment
Fita Plastic Moulding Factory
No 32, Niumianling New Village, Sifangpu Community, Pingdi Street,
Longgang District,
Shenzhen, 518000 CN

Status: Closed
Assessor: Amber Zhou
Reviewer: *No Reviewer Provided.*
Start Date: 四月 10, 2026 11:25 (China Standard Time)
End Date: 五月 22, 2026 12:26 (China Standard Time)

Overall Summary

Score: 95% **Rating: LOW RISK**

Executive Summary

Fita works with GFT, First Union, Musical, Dream, MB (A factory) currently, to EP stage only. FEP will be handled by factory itself.

Fita will receive the digital documents from Hasbro or factory to start the molding, all will be saved in Fita shared-drive and set the access control to Engineering department only. Fita claimed there is no need to take photo of IP sample and transfer the digital IP asset to outside party, but auditor emphasized the importance of watermarking and digital IP asset transmission in a secure way, esp. email is not allowed. The related log is available within Fita

Mr. Hou is the only person to receive the Hasbro/factory' s digital document, and his desk is located in 2nd floor – office. In another building, the 1st floor is the Injection workshop, the mold making workshop (using CNC machine), and the mold modification workshop, the 2nd floor is the mold-polishing workshop, the 3rd floor is the Wire EDM (线切割) workshop.

Pls see the finding summary as below –

IP Traceability

•Internal Transfer Log: There is no internal transfer log for G33995X01 from the injection molding shop to the engineering department; Fita's internal transfer log are not kept both by sending/receiving party

HR & BP & IT

•Passwords do not use the system's mandatory configuration

•Passwords are locked for only 5 minutes after incorrect entries

•No off-site backup

General

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The information in this report is confidential and intended to be used as part of
Hasbro's Global Security Compliance program and for the named location records.

Moose IP Control Check List

Project:	Mold		
Check Date	10-Sep-25	Checked By:	Tom Wan
Facility:	Fita Plastic Moulding factory		
Address:	No 32,Niumianling New Village Sifangpu Community Pingdi Street,Longgang District,Shenzhen City,Guangdong Province		
Contact Person:	MR Hou	Email:	Fita_wong@greatmega.com.cn

No.	IP System	Check	Moose Comment	Factory CAP Follow Up	Result		
					Full Score	original Rating	Rating of
1	Whether Factory/Vendor is having IP Control procedure? 工厂/供应商是否有知识产权控制程序?	Satisfactory			6	6	
2	Whether Factory/Vendor is having IP Control team/assigned person for internal assessment the IP security and internal audit? 工厂/供应商是否有知识产权控制小组/指定人员进行知识产权安全的内部评估和内部审计?	Satisfactory			5	5	
3	Whether all employees are trained for IP Control and signed Non- disclosure Agreement (NDA)? 是否所有员工都接受知识产权控制培训并签署了保密协议(NDA)?	Satisfactory			5	5	
4	Whether all visitors are registered and accompanied by Factory/Vendor staff all the time? 是否所有的访客都有工厂/供应商的员工陪同?	Satisfactory			5	5	
5	Whether the IP Control areas are labeled with only authorized persons allowed? 知识产权管制区 是否只标示获授权人士入场?	Satisfactory			4	4	
	On Site Checking:						
12	Check whether all IP Control area should restrict the usage of phone or devices with camera function. 检查所有的IP控制区域是否限制使用于机或带有摄像功能的设备。	Satisfactory			5	5	
16	All files contain IP Control information should be locked with passwords and the passwords should be delivered separately 所有包含IP Control信息的文件都需要一个单独的密码加密码锁定。	Satisfactory			5	5	
17	All IP Control in/out records should be kept for at least 3 years. 所有IP控制进出记录应保存至少3年	Satisfactory			4	4	
18	All CCTV and door locks should be regularly maintained. 所有的闭路电视和门锁应定期维护	Satisfactory			4	4	
19	All IP Control area/storage should have secure physical protection and not easy to break in. 所有IP控制和存储区域应该有安全的物理隔离保护并且不容易被闯入。	Satisfactory			5	5	
20	Should have report channel to receive any complaint or internal comment of reinforcement and improvement of IP Control procedure. Should have award system to anyone to report offence of the IP Control procedure. 是否有接收任何关于加强和改进知识产权控制程序的投诉或内部意见的渠道。对任何举报违反知识产权控制程序的人都应该有奖励制度。	Satisfactory			5	5	
21	Any reporting procedure and logbook for loss of any control material 任何控制材料丢失的报告程序和日志	Satisfactory			5	5	
					100	91	

Grade:
●FAIL: Score 0-40 ●AOD: Score 41--49 AOD ●PASS: Score above 50

Score Assessment:
●Satisfactory (Full Score): Has full Procedure& Record ●Not Meet (Zero Score): Missing Procedure& Record
●Need Improvement:
1. Missing procedure but has record (40% of Full Score) 2. Has Procedure, but missing record (60% of Full Score)

FAMA & HASBRO IP GLOBAL SECURITY

FACILITY AND MERCHANDISE AUTHORIZATION

LICENSEE/VENDOR NAME:

HASBRO, Inc. (COM-004492)

STREET ADDRESS:

1027 Newport Avenue P.O. Box 1059

PAWTUCKET, RI, 02862-1059, United States

FACILITY NAME:

Great Mega Technology Co., Ltd (FAC-081854)

FACILITY ALIAS NAME(S):

Shenzhen Hui Da Li Mould Technology Co., Ltd.

FACILITY ADDRESS

Room 101 (Block 1, Right side of the Entrance), No 32, Niumianling New Village, Sifangpu Community,

Pingdi Street Longgang District

Shenzhen, Guangdong, China

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FAMA ID

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Issuance Date: 3/30/2026

MM/DD/YY

FACILITY AND MERCHANDISE AUTHORIZATION

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HASBRO, Inc. (COM-004492)

STREET ADDRESS:

1027 Newport Avenue P.O. Box 1059

PAWTUCKET, RI, 02862-1059, United States

FACILITY NAME:

VAN KHAI PLASTIC MOLD COMPANY LIMITED (FAC-130673)

FACILITY ALIAS NAME(S):

FACILITY ADDRESS

Land Lot No.108, Map Sheet No. 10, Mai Trang Hamlet

Dong Bang, Hung Yen, 06600, Vietnam

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Issuance Date: 12/10/2025

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Monitoring summary report for VAN KHAI PLASTIC MOLD COMPANY LIMITED

MONITORING ID: 25-0360513

amfori
Trade with purpose

Monitored Party **VAN KHAI PLASTIC MOLD COMPANY LIMITED**	amfori ID **704-002443-000**	Address **Land Lot No. 108, Map Sheet No. 10, Mai Trang Hamlet, 06600 Dong Bang Commune, Hung Yen, Hung Yên, Vietnam**
Monitoring Activity **amfori Social Audit - Manufacturing**	Monitoring Type **Full Monitoring**	Monitoring Partner **ALGI HOLDING COMPANY LLC**
Monitoring Start Date **24/11/2025**	Closing Meeting Finished Date **25/11/2025**	Submission Date **05/12/2025**
Expiration Date **05/12/2027**	Announcement Type **Semi Announced**	
Site **VAN KHAI PLASTIC MOLD COMPANY LIMITED**	Site amfori ID **704-002443-001**	

This is an extract of the online Monitoring Result, generated on 05/12/2025, and is only valid as an acknowledgement of the result. To see all the details, review the full monitoring result, which is available on the amfori Sustainability Platform - The English version is the legally binding one.

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OVERALL RATING

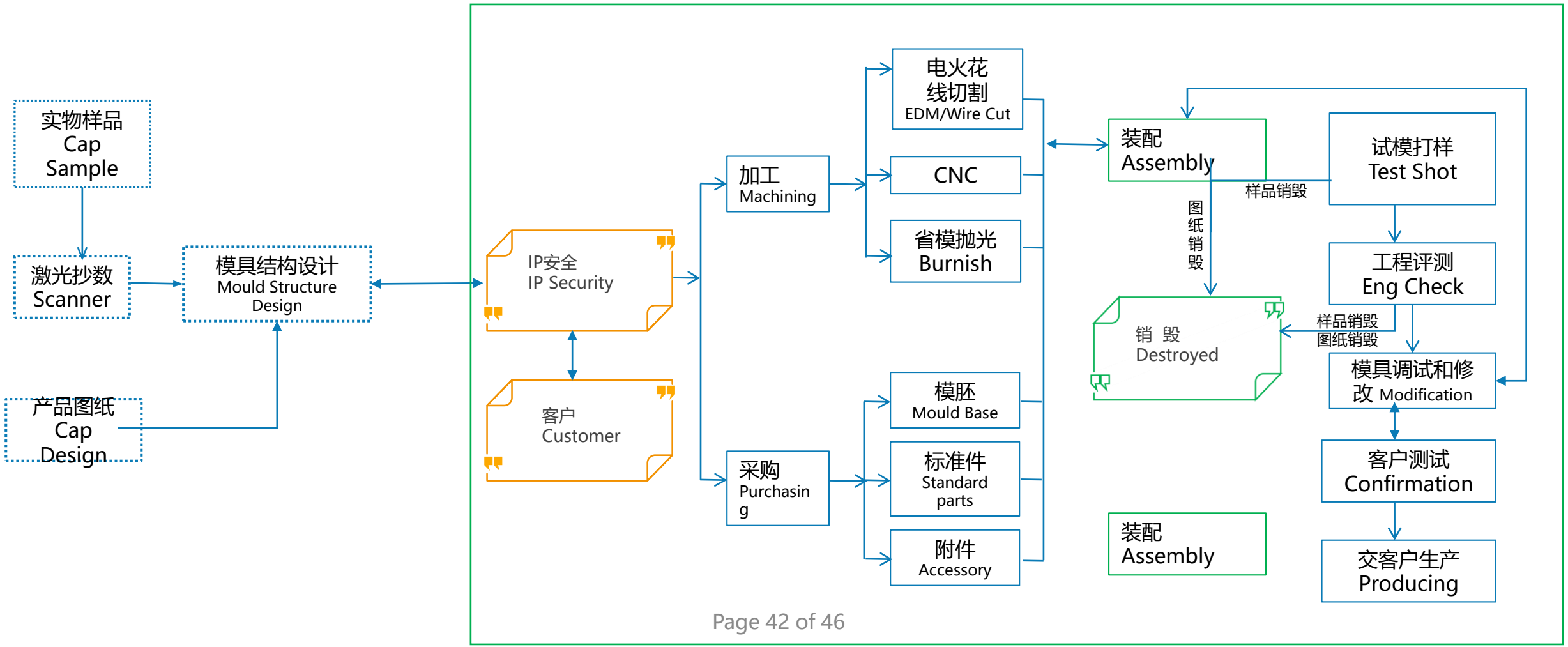
A | B | C | D | E | None

SECTION RATING

PA1: Social Management System	B
PA 2: Workers Involvement and Protection	B
PA 3: The Rights of Freedom of Association and Collective Bargaining	A
PA 4: No Discrimination, Violence or Harassment	A
PA 5: Fair Remuneration	B

模具生产流程 Mold Production Process

1.建立IP管理程序
2.全员不定期的培训，加强员工的保密意识
3.建设必要的硬件防护资源
4.建立日常安全生产流程



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Fita Plastic Moulding Factory

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越南工厂 VietNam

万凯塑胶模具责任有限公司
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